Laboratory perspectives from the inside out.

Porcelain Veneer Preparations: To Prep or Not to Prep

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In recent years, bonded porcelain restorations have geometrically expanded in their clinical use. Increased patient demands for esthetics coupled with the desire by the profession for conservative treatments have fueled this expansion. Early concerns about the fragile nature of the thin shells of ceramic have been allayed as multiple clinical reports have documented good to excellent clinical success. Because of this documented success, porcelain veneers have been used for more restorative situations and not for just esthetic enhancement. One exhaustive study that followed veneers for up to 15 years reported total failures of only 7%, equaling approximately a 1% chance of failure per year.¹ Of the reported failures, more than half were fractures. Several other reports documenting the success or failure of porcelain veneers cite margin placement and



Figure 1 Preoperative condition in which tooth No. 10 is in slight lingual version and the patient desires a fuller contour.



Figure 3 Building porcelain on a refractory cast using a duplicate provisional as a guide for contour. The preparation allows for 1 mm to 1.5 mm of porcelain extension beyond the edge of the preparation.

whether or not the margins were placed in enamel as the primary causes of failure. Bonding mechanisms and materials

have improved over the years with bonding failure minimized because of these improvements. The main mode of failure with bonded porcelain is fracture and bond failure, which are interrelated. Many different causes can contribute to ceramic failure, including preparation design and proper tooth reduction. Confusion exists over the many different preparation designs, specifically whether or not to remove tooth structure, how much tooth structure to remove, and margin design and placement. This article is intended to give rational guidelines on preparation parameters for porcelain veneers, particularly the issue of "to prep or not to prep" and, if prepping, "how much."

The ultimate goal in any dental treatment should be to be as conservative as



Figure 2 Postoperative view of a veneer which was fabricated with no preparation to alter contour.



Figure 4 Facial and interproximal view of the facial window preparation in which the incisal edge is not covered.

possible to obtain the desired result. The same is true for bonded porcelain (porcelain veneers). Ideally, none or only a minimal amount of tooth structure should be removed. One decision that always needs to be considered is whether adjunctive orthodontics should be completed to place the teeth in the ideal position so that there is minimal or no reduction for bonded porcelain. In the authors' experience, if the teeth require bonded porcelain anyway for reasons of form correction, color alteration, or replacement of failed restorations, and the amount of healthy tooth structure removal will be similar even if orthodontics is done, then bonded porcelain without adjunctive orthodontics should be accomplished. But if orthodontics significantly reduces the need for healthy tooth structure removal, specifically, if the preparation has to cross the dentinoenamel junction, then orthodontics should be completed.

PREPARATION GUIDELINES FOR PORCELAIN VENEERS

Preparations are always dictated 3dimensionally by how the final restoration is placed within the frame of the face, lips, and gingiva. This is determined by smile design with patient input and needs to be verified functionally. The clinician should work backward and remove tooth structure based on the specific material requirements for space (ie, thickness of the restorative material).



Figure 5 Facial and interproximal view of the incisal wrap preparation in which the preparation is carried to varying degrees over the incisal edge and finished on the lingual.



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In the case of a translucent material such as a porcelain veneer, the desired color or shade change needs to be considered. Generally speaking, a veneer requires a minimum of 0.2 mm to (ideally) 0.3 mm of thickness for each shade change. For example, to go from an A3 to A0 requires 3 shade group changes and would need a minimum of a 0.6-mm to (ideally) 0.9-mm-thick veneer. In the laboratory, it is very difficult to fabricate a veneer less than 0.3-mm thick. Research done at the University of California, Los Angeles and the University of Oregon on 0.3-mm-thick veneers showed some cracking on cement polymerization when they wrapped around a corner as in the incisal edge (unpublished data). This data shows the veneers should be slightly thicker (at least 0.5 mm) if they wrap interproximally or over the incisal edge. Veneer thickness, which relates to tooth reduction, is largely determined by the amount of shade change desired and tooth position for esthetics.



Figure 6 A case that failed clinically after 38 months. There was significant dentin exposure and lingual wrapping.

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Figure 7 Facial and interproximal view of the incisal shoulder preparation. Note the rounded facial-incisal line angle.



Figure 10 Prepared case in which the margin is placed more to the lingual to be able to contour the porcelain to close the diastema.

TO PREP OR NOT TO PREP

It is generally recommended that the margins be placed circumferentially in enamel. Recommendations range from minimal to no preparation to a heavy chamfer. Many of the techniques for margin design and volume of tooth structure removal are dictated by manufacturers' requirements for a specific material. Although this is acceptable if the clinical situation dictates it, many times this is not the case. Frequently, excessive tooth structure is removed so that a specific material or technique can be used, although another technique or material would have been the more conservative option. The material or technique should not be made to fit the clinical situation but rather the best material or technique should be chosen for the existing clinical situation.

If the porcelain cannot be supported by enamel, it is critical to design the preparation so the cemented veneer is subjected to minimal or no tensile or shear stresses. Laminated structures such as porcelain/enamel or porcelain/dentin by definition are a constant strain system.² When a stress is applied in such a system, the material with the highest modulus of elasticity (stiffest) absorbs most of the stress. Because dentin is a lower modulus material (more flexible) than porcelain, it flexes more than enamel under a given load, thus subjecting the veneered porcelain to higher tensile and shear stresses. Being brittle, ceramics fail at a critical strain of 0.1%;³ therefore, bonding to the more flexible dentin could lead to early failure. The stiffness of enamel and its ability to absorb stress clearly demonstrates the need to save as much enamel as possible and to ideally bond porcelain to enamel rather than dentin.



Figure 8 Spot etching for provisionals.



Figure 11 Incisal view showing the lingual position of the interproximal finish line for cases of closing diastemas or widening of the tooth.

To prevent overcontouring and provide for proper masking, the authors prefer to prepare teeth in the gingival third, and prepare a light chamfer for a definitive finish line. The one exception to this is if the tooth is in slight lingual version and the finish line of the porcelain can be kept supragingivally (Figures 1 and 2). From the laboratory perspective, it is extremely beneficial for the dentist to place at least a light chamfer finish line so the ceramist clearly knows where to build the porcelain. The authors recommend at least a light chamfer of 0.3 mm gingivally and interproximally. If there is peripheral enamel, the authors prefer to prepare the incisal edge to allow for 1 mm to 1.5 mm of incisal porcelain (Figure 3). This creates room to internally build the incisal effects, which are present to varying degrees on natural teeth.

Incisal margin placement has generally followed 2 designs, the incisal wrap (Figures 4 and 5) and the incisal window. The incisal wrap is recommended when



Figure 9 Provisionals after polymerization and margin adjustment.



Figure 12 The finished case of the preparations in Figure 11.

there is a change in form and when there is going to be an incisal lengthening. The window preparation is recommended when only color changes are desired. Most ceramists find it difficult to work with the window preparation, as it is problematic to place incisal effects in the porcelain with this design. This incisal wrap creates more room for incisal porcelain, but creates a thin area of porcelain on the lingual that could have higher potential for fracture (Figure 6). If form alteration is one of the treatment goals, the authors prefer the more recent incisal margin placement (incisal shoulder preparation) (Figure 7). In this preparation, instead of wrapping over the lingual edge, the incisal edge is prepared for a shoulder. The facial incisal line angle is rounded slightly to minimize any stress concentration in the ceramic. This is by far the easiest incisal finish line design. In the authors' clinical experience, there has been no issue with debonding of porcelain veneers with this preparation design, particularly when

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the veneer is bonded mostly to enamel. The only issue has been the retention of the provisionals (prototypes). To solve this problem, the authors use a small amount of flowable composite interproximally to lock in the veneer along with the spot-etching technique (Figures 8 and 9).

Interproximally, the authors recommend staying slightly labial or facial to the contact area, which conserves interproximal enamel. The exception to this is if a tooth needs to be widened as in the case of a pegged lateral (Figures 10 and 11). The finish line should then be taken more lingually toward the lingual transitional line angle so that the contour of the porcelain can be started from the lingual and be built up to properly close the interproximal space (Figure 12). The case demonstrated in Figures 13A through 13D follows the principles



Figure 13A Preoperative view of teeth Nos. 6 through 11.



Figure 13B Preparation of teeth Nos. 6 through 11. There was minimal enamel removal with a light chamfer placed circumferentially.



Figure 13C Postoperative view with the lips.



Figure 13D Postoperative view with the cheeks retracted.

of tooth preparation presented in this article. The case was fabricated with Vita VM® 9 porcelain (Vident, Inc, Brea, CA) on refractory dies.

CONCLUSION

Tooth reduction for any restorative technique should be as conservative as possible, especially for porcelain veneers. The reduction necessary for bonded porcelain is based on smile design and the desired 3-dimensional placement of

the final restoration as well as the desired shade change. For porcelain veneers, a porcelain thickness of 0.2 mm to 0.3 mm is needed for each shade change. The authors also recommend at least a light chamfer at the periphery (especially the gingival margin) to prevent overcontouring in this region.

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